

**INSTRUCTIONS  
ACRYLIC PANEL REPLACEMENT KIT**

- 1. Remove the bottom STRAIGHT FRAME by tapping outward on each STRAIGHT FRAME corner with a rubber mallet.**
- 2. Pull the used acrylic panel out of the U-SHAPED FRAME. This may require a second person to hold the frame. Discard the used acrylic panel.**
- 3. Remove the used plastic corner connectors and used gasket from the U-SHAPED FRAME and STRAIGHT FRAME and discard them.**
- 4. Install new rubber gasket on new acrylic panel by starting at one of the 90° corners and working around to the other 90° corner. Do not stretch the gasket while installing onto the acrylic panel. Cut off any excess rubber gasket.**
- 5. Lightly lubricate the outside of the gasket material with Armor All, silicon spray, or a similar material that will not deteriorate the rubber gasket material to allow easier insertion of the acrylic panel and gasket into the U-SHAPED FRAME.**
- 6. Slide the U-SHAPED FRAME over the acrylic panel and gasket assembly. Apply steady, even pressure so that both sides progress evenly without unduly bending the U-SHAPED FRAME. Be sure the acrylic panel and rubber gasket assembly is firmly seated into the groove-tube of the U-SHAPED FRAME.**
- 7. Install new rubber gasket on the exposed long straight edge of the new acrylic panel. Cut off any excess rubber gasket. Lightly lubricate the outside of the rubber gasket.**
- 8. Insert both plastic corner connectors into the ends of the STRAIGHT FRAME. Be sure each is fully seated.**
- 9. Inserting the STRAIGHT FRAME into the U-SHAPED FRAME with the acrylic panel and rubber gasket requires careful positioning before force is applied. Start one end of the STRAIGHT FRAME corner connector into one end of the U-SHAPED FRAME, but do not push into place until the other side is positioned for proper alignment. Now pull the ends of the U-SHAPED FRAME together (glass may bow) so that the corner connector on the other end can be started. Begin to apply force to push into place.**
- 10. As the frame is closed into place, be sure the rubber gasket goes inside the groove-tube all along the STRAIGHT FRAME before applying force to fully seat the frames together. This can be done by pushing the gasket up into the groove-tube with your finger just as the groove-tube starts into the gasket.**
- 11. Complete the assembly by assuring that both plastic corner connectors are seated into place.**